



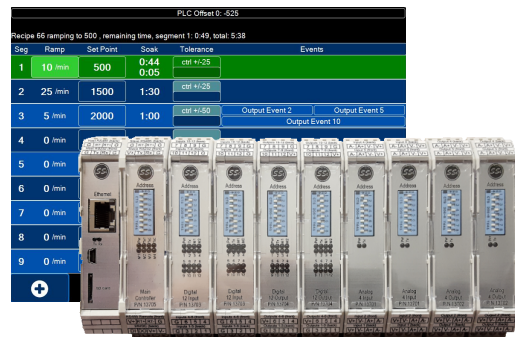
# SSi Controllers

Controller	Controlled Variable	Control Loops	Step Recipes	Segment Recipes	Digital Inputs	Relay Outputs	Analog Inputs	Analog Outputs	PID	Programmers
9010 eSPP	Recipes	0	300 12 Step	None	4	8	0	0	0	1
9120	Temperature, Carbon	2	None	None	4	8	3	2	2	2
9125	Carbon, Oxygen, RPS, Dew Point	2	None	None	4	8	3	2	2	2
16125		2	None	None	4	Max 8*	4	Max 4*	2	0
9130	Temperature, Temper Furnace	1	300 24 Step	None	4	8	3	2	1	1
16130		2	300 24 Step	200 9 Segment	8	Max 16*	4	Max 4*	2	1
9205	Carbon, Oven, Temperature	3	300 24 Step	None	4	8	3	2	3	2
16205		4	300 24 Step	200 9 Segment	8	Max 16*	8	Max 8*	4	2
9215	FNC, Nitriding, Temperature, Carbon	2	300 24 Step	None	4	8	3	2	3	2
16215		16	300 24 Step	200 9 Segment	8	Max 16*	16	Max 16*	16	2
9220	Temperature, Vacuum	1	300 24 step	None	4	8	3	2	1	1
16220		4	300 24 Step	200 9 Segment	8	Max 16*	16	Max 16*	4	2

\* Additional cards required



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